

**WAC 246-215-04204 Cleanability—Food-contact surfaces (FDA Food Code 4-202.11).** (1) Multiuse FOOD-CONTACT SURFACES must be:

- (a) SMOOTH;
- (b) Free of breaks, open seams, cracks, chips, inclusions, pits, and similar imperfections;
- (c) Free of sharp internal angles, corners, and crevices;
- (d) Finished to have SMOOTH welds and joints; and
- (e) Except as specified in subsection (2) of this section, accessible for cleaning and inspection by one of the following methods:
  - (i) Without being disassembled;
  - (ii) By disassembling without the use of tools; or
  - (iii) By easy disassembling with the use of handheld tools commonly available to maintenance and cleaning personnel such as screwdrivers, pliers, open-ended wrenches, and Allen wrenches.
- (2) Subsection (1)(e) of this section does not apply to cooking oil storage tanks, distribution lines for cooking oils, or BEVERAGE syrup lines or tubes.

[Statutory Authority: RCW 43.20.050 and 43.20.145. WSR 21-01-122, § 246-215-04204, filed 12/15/20, effective 3/1/22; WSR 13-03-109, § 246-215-04204, filed 1/17/13, effective 5/1/13.]